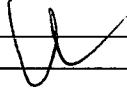
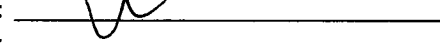


Date: Wednesday, 04/06/2008 8:39:37 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D205-564-011
<b>Job Number</b> : 39682	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : D2521
<b>This Issue</b> : 04/06/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : DISASSEMBLE
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 00015	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 11/06/2008 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D205-564-011 B 32835

DISASSEMBLE KIT AND RETURN ITEMS TO STOCK:

2 X D2521 B 32835

8 X D2182B055 B 30872

20 X D2274 B 32015

20 X D2529 B 32625

8 X D2947 B 30386

4 X D3544041 B 30396

8 X AN4-13A B 105426

20 X AN4-15A B 107321 (4x) ~~104683~~ 104072 (16x)

20 X AN960JD416 B 104746

20 X MS21042L4 B 104683 (20x)

ADJUST ACCPAC

8/6/4

54 (1x)



Date: Wednesday, 04/06/2008 8:39:37 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-564-011

Job Number: 39682

Part Number: D2521

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

D205564011

Bearpaw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Bearpaw

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/03 *[Signature]*

Job Completion



mf 08-06-04

Date: Wednesday, 04/06/2008 8:34:59 AM

User: Linda Lacelle

**Bill of Manufacturing****Part Number** : D205564011**Revision** : J**Drawing Name** : 205 BEARPAW INSTALLATION KIT (48")**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	0.00	0.00
2	MFG ENGINEERING	MFG ENGINEERING	0.00	Hours	0.00	0.00
3	MUHMWB10	blank: 19.500" x 48.0" x 1.00" thick (+0.030/-0.000)	13.65	sf	0.00	0.00
4	HAAS1	HAAS CNC VERTICAL MACHINING #1	0.00	Hours	90.00	0.00
5	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	0.00	Hours	0.00	0.00
6	QC8	SECOND CHECK	0.00	Hours	0.00	0.00
7	D2182B	Pick: Packing Kit <i>84 BOSS</i>	3.70	f	0.48	1.80
8	D2274	Pick: Packing Kit	20.00	Each	0.54	10.80
9	D2529	Pick: Packing Kit	20.00	Each	0.02	0.40
10	D2947	Clamp	8.00	Each	4.90	39.20
11	D3544041	CLAMP	4.00	Each	0.00	0.00
12	AN413A	Bolt	8.00	Each	0.16	1.33
13	AN415A	Pick: Packing Kit	20.00	Each	0.00	0.00
14	AN960JD416	Pick: Packing Kit	20.00	Each	0.00	0.00
15	MS21042L4	Nut	20.00	Each	0.06	1.22
16	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
17	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
18	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
<b>Total BOM Cost</b>						<b>54.76</b>